



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBW109-3101-58-2-1
Job Sheet 186993



Part No: RBW109-3101-58-2-1

Job Qty: 10 ea

Part Name: Hammer, Aluminum



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 1/11/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW109-3101-58-2 Rev3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/11/19	1/11/19	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	10 pcs	1/11/19	1/11/19	0.00	10.00	Small Fab-9		MLC
110	QC	10 pcs	1/11/19	1/11/19	0.00	0.00	QC5		SD 18/12/07
130	Packaging	10 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-1		MLC
140	QC21-SA	10 Ea	1/11/19	1/11/19	0.00	0.00	QC21		DEC 07 2018

Part Op 100 - 1-Assemble as per DWG RBW109-3101-58-2 Sheet 2 2-Epoxy -5 shaft into -3 hammer head and -7 handle -3M
Descriptions: DP460 EPOXY M 139855 EXP: 19/04/20 ***8hr. cure time*** Start time 1:30 PM End time 5:30 am
130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3101-58-2-3	Hammer Head	10 Ea (1 ea)	90-Start up Operation	5128767
RBW109-3101-58-2-5	Shaft	10 Ea (1 ea)	90-Start up Operation	5103043
RBW109-3101-58-2-7	Handle	10 Ea (1 ea)	90-Start up Operation	5115560

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW109-3101-58-2-3	10	36	0
	RBW109-3101-58-2-5	10	13	0
	RBW109-3101-58-2-7	10	37	0

Part Specifications



Container No: S135402

Part: RBW109-3101-58-2-1

Job No: 186993
Serial No/Batch: S135402

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Not to be found.

Plex 11/23/18 1:07 PM Dart.lajeunesse.marie

Date: 12/06/18

DAS
70
9-89

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

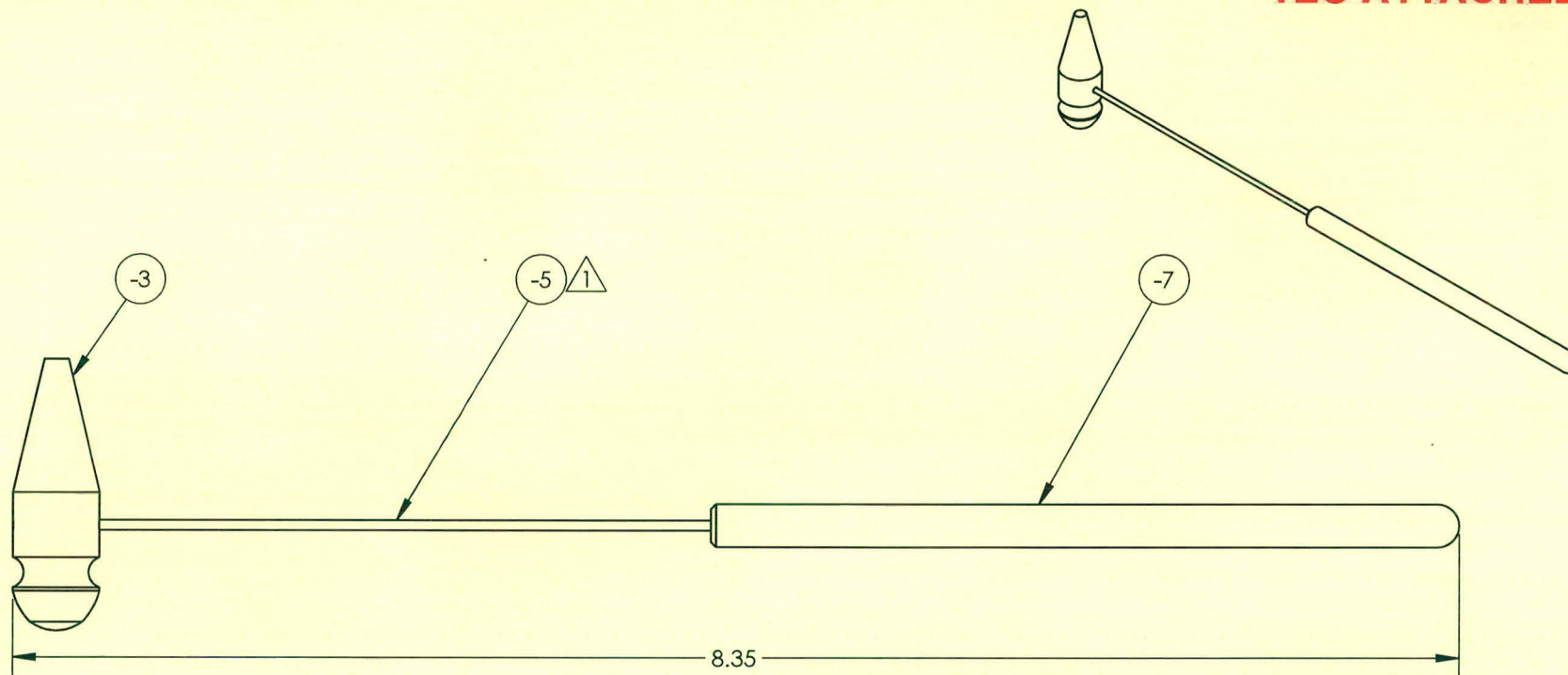
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
2	16-0246	-1 CH'D SHEET TOLERANCE WAS $\pm .005/\pm .01/\pm .1$ IS $\pm .010/\pm .03/\pm .1$.			12/2/2016	SM JAG

TEO ATTACHED



NOTES:

- 1 EPOXY -5 SHAFT INTO -3 HAMMER HEAD & -7 HANDLE.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 186993 MCL
1871-27

(-1)
HAMMER, ALUMINUM

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-1	REV 3
MAT'L TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.010 FRACTIONS $\pm$ 1/8 .XX $\pm$.03 ANGLES $\pm$ 1° .X $\pm$.1 SURFACES = 125
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 1:1	DATE 3/12/2015 SHEET 2 OF 5

